

To further compliment its EcoStream[™] family of alloys, Mueller Brass Company has developed a dezincification resistant version of its GreenDrop[™] C27450 Lead Free Brass Alloy. This new alloy, **C27451**, is currently patent pending and is specifically designed for machined or forged parts and components requiring compliance to both lead free and dezincification resistance criteria adopted by potable water and PEX standards and applications.

Compliant • Competitive • Compatable

Although specifically developed for parts requiring compliance to dezincification resistance standards; Mueller Brass Company's C2745 I alloy still retains the same inherent advantages over other lead free alloys offered by other manufacturers.

With the customer as its core focus, Mueller Brass Company developed **C27451** to not only aide manufacturers with their compliance needs, but also develop an alloy that would help manufacturers control their material costs and retain their competitive advantage.

Since no expensive additives or potential contaminants like silicon or bismuth are added, **C27451 DZR Lead Free Brass** is completely recyclable and compatible with all EcoStream and conventional leaded alloys widely used today. Since the

need for segregation, the cleaning out of machines or the rejection of contaminated scrap is virtually eliminated; **C27451** offers the manufacturer the additional benefits of manufacturing efficiency and productivity.

Whether it be rod, bar or forged parts, Mueller Brass Company's **C27451 DZR Lead Free Brass** is the logical solution...



Advantages:

- Good machineability
- Excellent forgeability
- Excellent ability to Thread Roll
- Excellent Brazing & Plating
- Dezincification Resistant

Applications:

- Potable water components, fixtures & applications
- PEX plumbing applications & systems
- Forged products requiring lead free &/or dezincification compliance resistance



For More Information:

For more information on **C27451 DZR Lead Free Brass** or any of Mueller Brass Company's EcoStream[™] alloys or products; please visit our website at www.muellerindustriesipd.com or contact your local territory representative.



Technical Information



Chemistry:

Cu	Pb	Fe	Р	Zn	Others
60 ~ 65%	< 0.25 (max)	< 0.35	0.05-0.12	Rem	< 0.5%

Typical Mechanical Properties:

Rod H02	Tensile Strength (ksi)	Yield Strength (ksi)	Elongation (%)	Hardness (Rb)
	55	35	30%	55 ~ 75

Size and Shape Range:

Rounds	0.250" ~ 3.000"		
Hexagons	0.250" ~ 3.000"		

Other - Consult Mill

Fabrication Properties:

Soldering	Excellent	Plating	Excellent
Brazing	Excellent	Forgability	95
Cold Working	Excellent	Machinability	70

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