



ALLOY

C35300

Data Sheet

Typical Chemistry & Mechanical Properties

Alloy Number	Name	Nominal Chemical Composition	Tensile Strength (KSI)	Yield Strength (KSI)	Elongation %	Rockwell B Hardness	Remarks
UNS C35300	Brass 62% (High Lead)	Cu: 60.0~63.0% Pb: 1.5~2.5% Fe: 0.15% max Zn: Rem	54	45	25%	65	Used for screw machine products requiring some cold formability (i.e. crimping, knurling)

Straightness Tolerances

Round	All Sizes	1/4" in any 10' portion
Hexagonal/Octagonal	Up to 4.000" >4.000"	3/8" in any 10' portion As Extruded
Square/Rectangle	All Sizes	3/8" in any 10' portion

Drawn Length Tolerances

0.250" to 2.000" (Inclusive)	+/-0.500"
2.000" to 3.000" (Inclusive)	+/-0.500"
3.000" to 4.000" (Inclusive)	+/-0.500"

Notes:

Standard Lengths: 12', 14', 15' & 16'
All other lengths considered non-standard
Minimum Length: 9' - 11" (119")

Shapes and Sizes

Round	0.250" to 4.000"
Hexagonal/Octagonal	0.250" to 3.500"
Square/Rectangle	0.375" to 2.000"

Diameter Tolerances

	Round	Hexagonal
0.250" to 0.375" (Inclusive)	+/- 0.0015"	+/- 0.0030"
0.375" to 0.500" (Inclusive)	+/- 0.0015"	+/- 0.0030"
0.500" to 1.000" (Inclusive)	+/- 0.0020"	+/- 0.0040"
1.000" to 2.000" (Inclusive)	+/- 0.0025"	+/- 0.0050"
2.000" to 2.500" (Inclusive)	+/- 0.0030"	+/- 0.0060"
2.500" to 3.000" (Inclusive)	+/- 0.0035"	+/- 0.0075"
3.000" to 3.500" (Inclusive)	+/- 0.0045"	+/- 0.0090"
3.500" to 4.000" (Inclusive)	+/- 0.0050"	+/- 0.0100"



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Machinability: Alloy C35300 offers the best combination of machining & formability. The machinability rating is 90%. The recommended tool design, feeds & speeds for machining this material are as follows:

	Speed (sfpm)	Feed (ipr)	Back Rake Angle (degrees)	Clearance Angle (degrees)
Lathe Turning Tools:	300~1,000	0.002~0.015	0~5	6
Drills (118°):	300~1,000	0.003~0.020	0	12~15
Milling Cutters:	200~500	0.015~0.030	0~10	10~15
Form Tools (1/2°):	300~1,000	0.001~0.003	0~5	7~12
Taps:	100~200 (lineal)		2~4	

Use maximum speeds & minimum feeds for finish cuts. Light mineral (paraffin) oil or water soluble oil (20/1) should be used as a cutting lubricant & coolant. Sulfurized oils will stain parts & should be avoided.

Workability: Alloy C35300 exhibits an excellent capacity for being machined, thread rolled & formed. This alloy has a poor capacity to be hot worked. If cold working or extensive machining is necessary, it is recommended that this be followed by stress relieving at 500 degrees for 1.5 hours to reduce the possibility of stress corrosion cracking.

Spec. Equal.: ASTM B453, ASTM B121, SAE J463

Applications: Alloy C35300 is used for screw machine applications requiring the ability to be cold formed either during, or subsequent to, machining. The material can be thread rolled, knurled, bent, flared swaged or staked. Alloy C35300 exhibits some what better high temperature characteristic in relation to comparable (i.e. alloy C34500) alloys

Typical applications include builders hardware (drawer handles, pulls & hinges), industrial (screw machine parts, valve stems, flare fittings, couplings) & plumbing (fittings, faucet seats & plumbers' brass goods)

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